

JAPANESE INDUSTRIAL STANDARD

Method of temperature measurement by filled-system thermometers and bimetallic thermometers

JIS Z 8707-1992

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In the event of any doubt arising, the original Standard in Japanese is to be final authority.

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1. Scope

This Japanese Industrial Standard specifies the general methods to measure temperature with filled-system thermometers and bimetallic thermometers (hereafter referred to as the "thermometers").

Remarks: Applicable Standards:

JIS B 7528-Mercury Filled Thermometers

JIS B 7529-Vapour Pressure Thermometers

JIS B 7542-Bimetallic Thermometers

2. Definitions of terminology

Definitions of terms used in this standard comply with the following:

- (1) <u>filled-system thermometer</u> The thermometer that utilizes the change of inside pressure or saturated vapour pressure in the metallic parts filled with liquid, gas, or liquid with its vapour by temperature change.
- (2) <u>bimetallic thermometers</u> The thermometer that utilizes the moving of the free end of bimetal whose other end fixed by temperature change.
- (3) indicating mechanism The mechanism to indicate the temperature by the movement of pressure transformer or the free end of bimetal.
- (4) <u>heat sensor</u> The part touching to the measuring object and should keep the same temperature to it.
- (5) <u>pressure transformer</u> The free end of Bourdon's tube or bellows connected to the heat sensor by a duct and moved by the expansion of liquid sealed in it or by the change of pressure of gas or saturated vapour pressure of liquid.
- (6) <u>bimetal</u> Two kinds of thin metallic plates being stuck, whose thermal expansion ratio is different.
- (7) <u>duct</u> A small metallic tube connecting the heat sensor and the pressure transformer.
- (8) pressure system A series of instruments to transform temperature to visible displacement, consisting of the heat sensor, the pressure transformer, and a duct.
- (9) magnifying mechanism That which transmits the displacement of the free end of the pressure transformer to the pointer magnifying, and consists of a rink mechanism, a pinion, a sector gear, accompanied a hair spring, a moving lever, a pin and so on.
- (10) pointer regulating mechanism The mechanism to move the pointer having no relationship with temperature of the heat sensor, to regulate the indication with a precise thermometer.
- (11) temperature compensating apparatus The apparatus to compensate the error of liquid or gas in the pressure transformer and duct caused by the surrounding temperature.