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(JLWA/JSA)

**Aluminium and aluminium alloy welding  
rods and wires**

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In the event of any doubts arising as to the contents,  
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## Contents

	Page
Introduction .....	1
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	3
4 Classification .....	3
5 Quality .....	3
5.1 Chemical composition .....	3
5.2 Mechanical properties .....	7
5.3 Bending performance .....	7
5.4 Appearance .....	7
6 Dimensions and tolerances thereof .....	8
7 State of product .....	8
7.1 Product of rod .....	8
7.2 Product of wire .....	8
8 Test .....	11
8.1 Chemical analysis test .....	11
8.2 Tensile test and bending test of welded joint .....	11
9 Inspection and retest .....	14
10 Packaging .....	15
11 Designation of product .....	15
12 Marking .....	16
12.1 Marking on product .....	16
12.2 Marking on packaging .....	16
13 Inspection certificate .....	17
Annex JA (informative) Comparison table between JIS and corresponding International Standard .....	18

## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Light Metal Welding & Construction Association (JLWA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS Z 3232:2000** is replaced with this Standard.

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# Aluminium and aluminium alloy welding rods and wires

## Introduction

This Japanese Industrial Standard has been prepared based on the first edition of ISO 18273 published in 2004 with some modifications of the technical contents.

The portions given sidelines or dotted underlines are the matters in which the contents of the corresponding International Standard have been modified. A list of modifications with the explanations is given in Annex JA.

## 1 Scope

This Standard specifies the welding rods (hereafter referred to as "rods") and the welding wires (hereafter referred to as "wires") of aluminium and aluminium alloy used for MIG welding, TIG welding and oxy-acetylene welding.

NOTE : The International Standard corresponding to this Standard is as follows.

ISO 18273 : 2004 *Welding consumables — Wire electrodes, wires and rods for welding of aluminium and aluminium alloys — Classification* (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and JIS are IDT (identical), MOD (modified), and NEQ (not equivalent) according to ISO/IEC Guide 21.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS H 0321 *General rules for inspection of non-ferrous metal materials*

JIS H 1305 *Method for optical emission spectrochemical analysis of aluminium and aluminium alloys*

JIS H 1306 *Methods for atomic absorption spectrometric analysis of aluminium and aluminium alloys*

JIS H 1307 *Methods for inductively coupled plasma emission spectrometric analysis of aluminium and aluminium alloys*

JIS H 1352 *Methods for determination of silicon in aluminium and aluminium alloys*