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**Method of welding procedure  
qualification test for stainless clad steel**

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## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by High Pressure Institute of Japan (HPI)/Japanese Standards Association (JSA) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (**JIS Z 3043** : 1990), which has been technically revised.

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# Method of welding procedure qualification test for stainless clad steel

## 1 Scope

This Japanese Industrial Standard specifies the method of preliminary qualification test for the suitability of the welding procedure for butt welding of stainless clad steels specified in **JIS G 3601** (excluding overlaid clad steels; hereafter referred to as clad steels).

## 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

- JIS G 0601 *Testing methods for clad steels*
- JIS G 3101 *Rolled steels for general structure*
- JIS G 3103 *Carbon steel and molybdenum alloy steel plates for boilers and pressure vessels*
- JIS G 3106 *Rolled steels for welded structure*
- JIS G 3115 *Steel plates for pressure vessels for intermediate temperature service*
- JIS G 3116 *Steel sheet, plates and strip for gas cylinders*
- JIS G 3118 *Carbon steel plates for pressure vessels for intermediate and moderate temperature services*
- JIS G 3119 *Manganese-molybdenum and manganese-molybdenum-nickel alloy steel plates for boilers and pressure vessels*
- JIS G 3120 *Manganese-molybdenum and manganese-molybdenum-nickel alloy steel plates quenched and tempered for pressure vessels*
- JIS G 3124 *High strength steel plates for pressure vessels for intermediate and moderate temperature service*
- JIS G 3126 *Carbon steel plates for pressure vessels for low temperature service*
- JIS G 3127 *Nickel steel plates for pressure vessels for low temperature services*
- JIS G 3128 *High yield strength steel plates for welded structure*
- JIS G 3136 *Rolled steels for building structure*
- JIS G 3201 *Carbon steel forgings for general use*
- JIS G 3202 *Carbon steel forgings for pressure vessels*
- JIS G 3203 *Alloy steel forgings for pressure vessels for high-temperature service*