

Translated and Published by Japanese Standards Association

 $JIS\ L\ 1019:2006$

(JTETC/JSA)

Testing methods for cotton fibres

ICS 59.060.10

Reference number: JIS L 1019: 2006 (E)

L 1019:2006

Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Textile Evaluation Technology Council (JTETC)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently JIS L 1019: 1999 is replaced with this Standard.

This revision has been made based on **ISO 2403**: 1972 Textiles—Cotton fibres—Determination of micronaire value, **ISO 3060**: 1974 Textiles—Cotton fibres—Determination of breaking tenacity of flat bundles and **ISO 4913**: 1981 Textiles—Cotton fibres—Determination of length (span length) and uniformity index for the purposes of making it easier to compare this Standard with International Standard; to prepare Japanese Industrial Standard conforming with International Standard; and to propose a draft of an International Standard which is based on Japanese Industrial Standard.

Attention is drawn to the possibility that some parts of this Standard may conflict with a patent right, application for a patent after opening to the public, utility model right or application for registration of utility model after opening to the public which have technical properties. The relevant Minister and the Japanese Industrial Standards Committee are not responsible for identifying the patent right, application for a patent after opening to the public, utility model right or application for registration of utility model after opening to the public which have the said technical properties.

Date of Establishment: 1953-12-15

Date of Revision: 2006-10-20

Date of Public Notice in Official Gazette: 2006-10-20

Investigated by: Japanese Industrial Standards Committee

Standards Board

Technical Committee on Consumer Life Products

JIS L 1019:2006, First English edition published in 2007-07

Translated and published by: Japanese Standards Association 4-1-24, Akasaka, Minato-ku, Tokyo, 107-8440 JAPAN

In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

© JSA 2007

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan

KK/AT

Contents

		Page
Intro	oduction	1
1	Scope	1
2	Normative references	1
3	Definitions	2
4	Test place	2
5	Sampling and preparation	2
6	Classification of tests	2
7	Test method	2
7.1	Moisture percentage	2
7.2	Fibre length	3
7.3	Tensile strength	5
7.4	Fineness	6
7.5	Maturity	7
7.6	Colour and gloss	8
7.7	Impurity (non lint)	
7.8	Foreign matter, nep and mote	
7.9	Sugar content (honeydew)	9
7.10	Oil and fat content	10
8	Test report	10
Anne	ex 1 (informative) Test method of fibre length by Baer sorter	11
Anne	ex 2 (informative) Test method by manual fibrograph of fibre length	13
Anne	ex 3 (informative) Test method of tensile strength by Stelometer	15
Anne	ex 4 (informative) Test method of maturity by microscope	16
Anne	ex 5 (informative) Test method of maturity by polarized light	18

L 1019:2006

Annex 6 (informative)	Test method of sliver and roving	19
Annex 7 (informative)	Method for determination of number of times of test	21
Annex 8 (informative)	Comparison table between JIS and corresponding International Standards	24

Testing methods for cotton fibres

JIS L 1019: 2006

Introduction This Japanese Industrial Standard has been prepared based on the first edition of ISO 2403 Textiles—Cotton fibres—Determination of micronaire value published in 1972, the first edition of ISO 3060 Textiles—Cotton fibres—Determination of breaking tenacity of flat bundles published in 1974 and the first edition of ISO 4913 Textiles—Cotton fibres—Determination of length (span length) and uniformity index published in 1981 with some modifications of the technical contents.

Annexes 1 to 7 contain previous provisions of Japanese Industrial Standard which, in this revision, are given in the for of Annexes (informative), for use in quality control conducted in spinning mills. The portions with continuous sidelines or dotted underlines in this Standard are the matters in which the contents of the original International Standard have been modified. A list of modifications with explanations is given in Annex 8 (informative).

- **1 Scope** This Standard specifies the testing methods of cotton fibres(1).
 - Note (1) The cotton fibres include sliver and cotton fibres disentangled from roving or yarn and woven fabric.
 - NOTE: The International Standards corresponding to this Standard are as follows:

In addition, the symbols which denote the degree of correspondence in the contents between **JIS** and the relevant International Standards are IDT (identical), MOD (modified) and NEQ (not equivalent) according to **ISO/IEC Guide 21**.

- ISO 2403:1972 Textiles—Cotton fibres—Determination of micronaire value (MOD)
- ISO 3060:1974 Textiles—Cotton fibres—Determination of breaking tenacity of flat bundles (MOD)
- ISO 4913:1981 Textiles—Cotton fibres—Determination of length (span length) and uniformity index (MOD)
- 2 Normative references The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

```
JIS K 8103 Diethyl ether

JIS K 8150 Sodium chloride

JIS K 8288 Trisodium citrate dihydrate

JIS K 8576 Sodium hydroxide

JIS K 8625 Sodium carbonate

JIS K 8983 Copper (II) sulfate pentahydrate
```