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## Hard anodic oxide coatings on aluminium and its alloys

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**Descriptors** : aluminium, aluminium alloys, aluminium-containing alloys, anodic coating,  
oxidation methods, anodizing

**Reference number** : JIS H 8603 : 1999 (E)

H 8603 : 1999

## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of International Trade and Industry through deliberations at Japanese Industrial Standards Committee in accordance with the Industrial Standardization Law. Consequently **JIS H 8603 : 1995** is replaced with **JIS H 8603 : 1999**.

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Date of Revision: 1999-08-20

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In the event of any doubts arising as to the contents,  
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# Hard anodic oxide coatings on aluminium and its alloys

**Introduction** This Japanese Industrial Standard has been prepared based on the first edition of **ISO 10074** *Specification for hard anodic oxidation coatings on aluminium and its alloys*, published in 1994, without any modification in technical contents. The items not specified in the corresponding International Standard (such as Marking) have been additionally contained herein as Japanese Industrial Standard.

The parts with sidelines or dotted underlines are the matters not included in the corresponding International Standard.

**1 Scope** This Japanese Industrial Standard specifies the significant surface of hard anodic oxidation coatings (hereafter referred to as "coatings") on the basis metal of malleable materials, castings, etc. of aluminium and its alloys for the purposes of abrasion resistance or the like.

Remarks : The International Standard corresponding to this Standard is given as follows.

ISO 10074 : 1994 *Specification for hard anodic oxidation coatings on aluminium and its alloys*

**2 Normative references** The following standards contain provisions which, through reference in this Standard, constitute provisions of this Standard. The most recent editions of the standards indicated below shall be applied.

JIS H 0201 *Glossary of terms used in the surface treatment of aluminium*

JIS H 4000 *Aluminium and aluminium alloy sheets and plates, strip and coiled sheets*

JIS H 4040 *Aluminium and aluminium alloy rods, bars and wires*

JIS H 4080 *Aluminium and aluminium alloy seamless pipes and tubes*

JIS H 4100 *Aluminium and aluminium alloy extruded shapes*

JIS H 4140 *Aluminium and aluminium alloy forgings*

JIS H 5202 *Aluminium alloy castings*

JIS H 5302 *Aluminium alloys die castings*

JIS H 8503 *Methods of wear resistance test for metallic coatings*

JIS H 8680-1 *Test methods for thickness of anodic oxide coatings on aluminium and aluminium alloys—Part 1 : Microscopical method*

JIS H 8680-2 *Test methods for thickness of anodic oxide coatings on aluminium and aluminium alloys—Part 2 : Eddy current method*

JIS H 8682-1 *Test methods for abrasion resistance of anodic oxide coatings on aluminium and aluminium alloys—Part 1 : Wheel wear test*

JIS H 8682-2 *Test methods for abrasion resistance of anodic oxide coatings on aluminium and aluminium alloys—Part 2 : Abrasive jet test*