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**Aluminium and aluminium alloy extruded
profiles**

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Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Aluminium Association (JAA)/Japanese Standards Association (JSA) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (**JIS H 4100** : 2015), which has been technically revised.

However, **JIS H 4100** : 2015 may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 19 December 2023.

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Aluminium and aluminium alloy extruded profiles

Introduction

This Japanese Industrial Standard has been prepared based on **ISO 209** : 2007 (Edition 1), **ISO 6362-1** : 2012 (Edition 2), **ISO 6362-2** : 2014 (Edition 4), **ISO 6362-4** : 2012 (Edition 2) and **ISO 6362-7** : 2014 (Edition 2) with some modifications of the technical contents in order to reflect the actual situations in the Japanese market.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JA.

1 Scope

This Standard specifies requirements for the extruded aluminium and aluminium alloy profiles (hereafter referred to as profiles). This Standard applies to all cross-sections not specified in **JIS H 4040** and **JIS H 4080**. For quadrangular, rectangular or hexagonal cross-sections, this Standard applies to those whose corner radii are specified.

NOTE The International Standards corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 209 : 2007 *Aluminium and aluminium alloys — Chemical composition*

ISO 6362-1 : 2012 *Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 1 : Technical conditions for inspection and delivery*

ISO 6362-2 : 2014 *Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 2 : Mechanical properties*

ISO 6362-4 : 2012 *Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 4 : Profiles — Tolerances on shape and dimensions*

ISO 6362-7 : 2014 *Wrought aluminium and aluminium alloys — Extruded rods/bars, tubes and profiles — Part 7 : Chemical composition (overall evaluation : MOD)*

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.