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**Austempered spheroidal graphite cast  
irons**

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In the event of any doubts arising as to the contents,  
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## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Foundry Society, Inc. (JFSinc)/Japanese Standards Association (JSA) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (**JIS G 5503** : 1995), which has been technically revised.

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# Austempered spheroidal graphite cast irons

## Introduction

This Japanese Industrial Standard has been prepared based on **ISO 17804** : 2020, Edition 2, with some modifications of the technical contents.

Annex JA is unique to **JIS** and not given in the corresponding International Standard. The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JB.

## 1 Scope

This Standard specifies the requirements for ausferritic spheroidal graphite cast irons (hereafter referred to as cast irons).

**NOTE** The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 17804 : 2020 *Founding — Ausferritic spheroidal graphite cast irons — Classification* (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0403 *Castings — System of dimensional tolerances and machining allowances*

JIS G 0201 *Glossary of terms used in iron and steel (Heat treatment)*

JIS G 0320 *Standard test method for heat analysis of steel products*

JIS G 1253 *Iron and steel — Method for spark discharge atomic emission spectrometric analysis*

JIS G 5502 *Spheroidal graphite cast irons*

JIS Z 2241 *Metallic materials — Tensile testing — Method of test at room temperature*

**NOTE** Normative reference in the corresponding International Standard: ISO 6892-1 *Metallic materials — Tensile testing — Part 1 : Method of test at room temperature*