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**Polyethylene coated steel pipes — Part 3:
External polyethylene powder coated
steel pipes**

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Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (**JIS G 3477-3** : 2018), which has been technically revised.

However, **JIS G 3477-3** : 2018 may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 19 December 2023.

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JIS G 3477 series consists of the following 3 parts under the general title *Polyethylene coated steel pipes* :

Part 1 : External 3 layer extruded polyethylene coated steel pipes

Part 2 : External extruded polyethylene coated steel pipes

Part 3 : External polyethylene powder coated steel pipes

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Polyethylene coated steel pipes — Part 3 : External polyethylene powder coated steel pipes

1 Scope

This Japanese Industrial Standard specifies requirements for the external polyethylene powder coated steel pipes (hereafter referred to as coated steel pipes) mainly used for underground services (including the bottom of river and the bottom of sea) of transporting gas, oil, water, etc.

NOTE 1 This Standard is applicable to the straight pipes and deformed pipes of outside diameter 21.7 mm (nominal diameter 15A or 1/2B) to 1 625.6 mm (nominal diameter 1 600A or 64B) (see Table 2 and Table 3).

NOTE 2 The coated steel pipes are usually used at temperatures in the range of $-40\text{ }^{\circ}\text{C}$ to $+60\text{ }^{\circ}\text{C}$.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

- JIS B 2311 *Steel butt-welding pipe fittings for ordinary use*
- JIS B 2312 *Steel butt-welding pipe fittings*
- JIS B 2313 *Steel plate butt-welding pipe fittings*
- JIS G 0202 *Glossary of terms used in iron and steel (Testing)*
- JIS G 0203 *Glossary of terms used in iron and steel (Products and quality)*
- JIS G 0404 *Steel and steel products — General technical delivery requirements*
- JIS G 0415 *Steel and steel products — Inspection documents*
- JIS G 3444 *Carbon steel tubes for general structure*
- JIS G 3445 *Carbon steel tubes for machine structure*
- JIS G 3452 *Carbon steel pipes for ordinary piping*
- JIS G 3454 *Carbon steel pipes for pressure service*
- JIS G 3455 *Carbon steel pipes for high pressure service*
- JIS G 3457 *Arc welded carbon steel pipes*
- JIS G 3460 *Steel pipes for low temperature service*
- JIS K 6900 *Plastics — Vocabulary*
- JIS K 6922-2 *Plastics — Polyethylene (PE) moulding and extrusion materials —*