

JAPANESE INDUSTRIAL STANDARD

Translated and Published by Japanese Standards Association

 $JIS \ G \ 3322^{:2024}$

(JISF)

Prepainted hot-dip 55 % aluminium-zinc alloy-coated steel sheet and strip

ICS 77.140.50

Reference number: JIS G 3322: 2024 (E)

G 3322: 2024

Date of Establishment: 1998-11-20

Date of Revision: 2024-06-20

Date of Public Notice in Official Gazette: 2024-06-20

Developed by: The Japan Iron and Steel Federation

Investigated by: The Japan Iron and Steel Federation, Standardization

Center

JIS G 3322: 2024, First English edition published in 2024-12

Translated and published by: Japanese Standards Association Mita Avanti, 3-11-28, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

© JSA 2024

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan HN

Contents

	P	age
1	Scope	1
2	Normative references · · · · · · · · · · · · · · · · · · ·	1
3	Terms and definitions ·····	2
4 4.1 4.2 4.3	Classification and symbols Classification and symbols for class of paint coatings Marking method of paint coating classes Symbols of grade, applicable nominal thicknesses and substrates for prepainting	2 3
5	Chromate-free prepainted steel sheets ······	5
6	Colour name and colour symbol ·····	
7	Durability of paint coatings ·····	6
8	Physical properties of paint coatings	7
9	Lightness and solar reflectance ······	7
10 10.1 10.2 10.3	Dimensions Expression of dimensions Standard dimensions Dimensional tolerances	8
11 11.1 11.2 11.3 11.4	Shapes Camber Squareness Flatness Pitches and depths of corrugation, and direction of corrugation at both side edges of corrugated sheets 1	2 .3
12 12.1 12.2 12.3 12.4	Mass 1 Mass of sheets and corrugated sheets 1 Mass of coils 1 Calculation of mass 1 Tolerances on theoretical mass of sheets and corrugated sheets 1	.5 .5
13	Appearance ·····1	7
14 14.1 14.2 14.3 14.4	Tests	.7 .8 .1

G 3322: 2024

15	Inspection and reinspection · · · · · 22
15.1	Inspection · · · · · 22
15.2	Reinspection ····································
16	Marking
	Marking on package · · · · · 23
16.2	Marking on back side · · · · · 24
17	Storage and transportation ······24
18	Information to be supplied by the purchaser ·······25
19	Report25

Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (JIS G 3322: 2019), which has been technically revised.

However, **JIS G 3322**: 2019 may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 19 June 2025.

This **JIS** document is protected by the Copyright Act.

Attention is drawn to the possibility that some parts of this Standard may conflict with patent rights, published patent application or utility model rights. The relevant Minister is not responsible for identifying any of such patent rights, published patent application or utility model rights.

Blank

Prepainted hot-dip 55 % aluminium-zinc alloy-coated steel sheet and strip

JIS G 3322: 2024

1 Scope

This Japanese Industrial Standard specifies requirements for the prepainted hot-dip 55 % aluminium-zinc alloy-coated steel sheet (hereafter referred to as sheets) and prepainted hot-dip 55 % aluminium-zinc alloy-coated steel strip (hereafter referred to as coils), which are produced by applying synthetic resin paint with baking finish on the hot-dip 55 % aluminium-zinc alloy-coated steel sheet and strip as well as requirements for the corrugated sheet processed into the shape and dimensions as specified in **JIS G** 3316 (hereafter referred to as corrugated sheets).

NOTE In the next revision of this Standard, a new standard will be established to specify requirements common to JIS G 3312, JIS G 3318 and JIS G 3322.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

O	
$\rm JIS~G~0202$	Glossary of terms used in iron and steel (Testing)
$\rm JIS~G~0203$	Glossary of terms used in iron and steel (Products and quality)
JIS G 0404	Steel and steel products — General technical delivery requirements
JIS G 0415	Steel and steel products — Inspection documents
JIS G 3316	Shapes and dimensions of corrugated steel sheets
JIS G 3321	Hot-dip 55 % aluminium-zinc alloy-coated steel sheet and strip
JIS K 5600-4	1-4 Testing methods for paints — Part 4: Visual characteristics of film — Section 4: Colorimetry (Principles)
JIS K 5600-8	3-2 Testing methods for paints — Part 8: Evaluation of degradation of paint coatings — Section 2: Designation of degree of blistering
JIS K 5600-8	3-4 Testing methods for paints — Part 8: Evaluation of degradation of paint coatings — Section 4: Designation of degree of cracking
JIS K 5600-8	Testing methods for paints — Part 8: Evaluation of degradation of coatings — Designation of quantity and size of defects, and of intensity of uniform changes in appearance — Section 6: Assessment of degree of chalking by tape method

JIS K 5602 Determination of reflectance of solar radiation by paint film