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**Chromium coated tin free steel**

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In the event of any doubts arising as to the contents,  
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## Contents

	Page
Introduction .....	1
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	2
4 Classification, symbol and applicable thickness range .....	4
5 Manufacturing method .....	4
5.1 Applicable blackplates .....	4
5.2 Annealing methods and symbols .....	4
6 Coating mass .....	5
7 Temper grade .....	5
7.1 SR chromium coated tin free steel .....	5
7.2 DR chromium coated tin free steel .....	6
8 Finish .....	6
9 Oiling to surface .....	7
10 Dimensions and shape .....	7
10.1 Thickness and thickness tolerances .....	7
10.2 Width tolerances .....	7
10.3 Length tolerances .....	7
10.4 Coil inside diameter .....	8
10.5 Out-of-squareness .....	8
10.6 Edge camber .....	8
10.7 Flatness .....	9
11 Mass .....	10
11.1 Specification of mass .....	10
11.2 Calculation method .....	10
12 Appearance .....	11
13 Tests .....	11
13.1 Coating mass test .....	11
13.2 Hardness test .....	12
14 Inspection and reinspection .....	13
14.1 Inspection .....	13
14.2 Reinspection .....	13
15 Packaging and marking .....	13

15.1	Packaging and marking of sheet .....	13
15.2	Packaging and marking of coil .....	14
15.3	Examples of marking .....	14
16	Product requirements to be confirmed at the time of ordering .....	15
17	Report .....	16
Annex A (informative)	Proof strength of chromium coated tin free steel .....	17
Annex B (normative)	Metallic chromium coating mass test method .....	18
Annex C (normative)	Hydrated chromium oxide coating mass test method .....	25
Annex JA (informative)	Comparison table between JIS and corresponding International Standard .....	29

## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (**JIS G 3315** : 2019), which has been technically revised.

However, **JIS G 3315** : 2019 may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 21 March 2023.

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# Chromium coated tin free steel

## Introduction

This Japanese Industrial Standard has been prepared based on **ISO 11950** : 2016, Edition 2, with some modifications of the technical contents.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JA.

## 1 Scope

This Standard specifies requirements for chromium coated tin free steel mainly intended for beverage cans or food cans.

**NOTE** The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 11950 : 2016 *Cold-reduced tinmill products — Electrolytic chromium/chromium oxide-coated steel* (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 0201 *Glossary of terms used in iron and steel (Heat treatment)*

JIS G 0202 *Glossary of terms used in iron and steel (Testing)*

JIS G 0203 *Glossary of terms used in iron and steel (Products and quality)*

JIS G 0404 *Steel and steel products — General technical delivery requirements*

JIS G 0415 *Steel and steel products — Inspection documents*

JIS G 3303 *Tinplate and blackplate*

JIS K 0050 *General rules for chemical analysis*

JIS K 0115 *General rules for molecular absorptiometric analysis*

JIS K 0119 *General rules for X-ray fluorescence analysis*

JIS K 8001 *General rules for test methods of reagents*

JIS Z 2245 *Rockwell hardness test — Test method*