

JAPANESE INDUSTRIAL STANDARD

Translated and Published by Japanese Standards Association

 $JIS \ G \ 3135:2025$

(JISF)

Cold-reduced high strength steel sheet and strip with improved formability for automobile uses

ICS 77.140.20; 77.140.50

Reference number: JIS G 3135: 2025 (E)

G 3135: 2025

Date of Establishment: 1986-07-01

Date of Revision: 2025-04-21

Date of Public Notice in Official Gazette: 2025-04-21

Developed by: The Japan Iron and Steel Federation

Investigated by: The Japan Iron and Steel Federation,

Standardization Center

JIS G 3135: 2025, First English edition published in 2025-08

Translated and published by: Japanese Standards Association Mita Avanti, 3-11-28, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

© JSA 2025

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan HN

Contents

| | 1 | Page |
|------------------------|--|------------|
| 1 | Scope | · 1 |
| 2 | Normative references ······ | |
| 3 | Terms and definitions ······ | |
| 4 | Symbol of grade and applicable thickness ······ | $\cdot 2$ |
| 5 | Chemical composition ····· | $\cdot 2$ |
| 6 6.1 | Mechanical properties Tensile strength, yield point or proof stress, elongation, and bake hardening amount | · 2 |
| 6.2 | Bendability ····· | |
| 7 | Type of edge · · · · · · · · · · · · · · · · · · · | |
| 8 8.1 8.2 8.3 | Dimensions and tolerances Expression of dimensions Standard thickness Tolerances on thickness, width and length | · 4 · 4 |
| 9 9.1 9.2 9.3 | Shape Flatness of steel sheet Camber Squareness | · 6 · 7 |
| 10 | Mass····· | .9 |
| 11 | Appearance | .9 |
| 12 | Oiling ····· | 10 |
| 13 13.1 13.2 | Tests Chemical analysis Mechanical tests | 10 |
| 14 14.1 14.2 | Inspection | 11 |
| 15 | Marking ····· | 11 |
| 16 | Information to be supplied by the purchaser ······ | 12 |
| 17 | Report ····· | |
| Anne | x A (normative) Bake hardening test method ······ | 13 |

Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (JIS G 3135: 2018), which has been technically revised.

However, **JIS G 3135**: 2018 may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 20 April 2026.

This **JIS** document is protected by the Copyright Act.

Attention is drawn to the possibility that some parts of this Standard may conflict with patent rights, published patent application or utility model rights. The relevant Minister is not responsible for identifying any of such patent rights, published patent application or utility model rights.

Cold-reduced high strength steel sheet and strip with improved formability for automobile uses

JIS G 3135: 2025

1 Scope

This Japanese Industrial Standard specifies the requirements for the cold-reduced high strength steel sheets (hereafter referred to as steel sheets) and the cold-reduced high strength steel strips (hereafter referred to as steel strips) with improved formability mainly used for automobiles, electric equipment, construction materials and the like.

2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

| $\rm JIS~G~0202$ | Glossary of terms used in iron and steel (Testing) |
|------------------|---|
| JIS G 0203 | Glossary of terms used in iron and steel (Products and quality) |
| JIS G 0320 | Standard test method for heat analysis of steel products |
| JIS G 0404 | Steel and steel products — General technical delivery requirements |
| JIS G 0415 | Steel and steel products — Inspection documents |
| JIS Z 2241 | Metallic materials — Tensile testing — Method of test at room temperature |
| JIS Z 2248 | Metallic materials — Bend test |
| JIS Z 8401 | Rounding of numbers |

3 Terms and definitions

For the purpose of this Standard, the following terms and definitions, and those given in **JIS G 0202** and **JIS G 0203** apply.

3.1

preliminary strain stress, R_{WH}

test force at a total elongation of 2 % in the tensile test, divided by the original cross-sectional area of the parallel portion of the test piece before preliminary strain (N/mm^2) (See Figure A.1)

3.2

strain ageing yield stress, R_{SA}

test force at yield point of a test piece which has been elongated by 2 % of its original