

Translated and Published by Japanese Standards Association

## $JIS \; G \; 3133^{\,:\, 2021}$

### (JISF)

# Decarburized steel sheet and strip for porcelain enamelling

Date of Establishment: 1978-03-01

Date of Revision: 2021-03-22

Date of Public Notice in Official Gazette: 2021-03-22

Investigated by: Japanese Industrial Standards Committee

Standards Board for ISO area

Technical Committee on Metal and Inorganic Materials

JIS G 3133 : 2021, First English edition published in 2021-10

Translated and published by: Japanese Standards Association Mita MT Building, 3-13-12, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

> In the event of any doubts arising as to the contents, the original JIS is to be the final authority.

© JSA 2021

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the publisher.

Printed in Japan

### Contents

### Page

Intro	luction ······1
1	Scope1
2	Normative references ······1
3	Terms and definitions
4	Symbols of grade and applicable thicknesses2
<b>5</b>	Manufacturing method ·····2
6	Chemical composition ·····2
7 7.1 7.2 7.3	Mechanical properties ······ 3 Yield point or proof stress, tensile strength and elongation ······ 3 Bendability ····· 3 Mean plastic strain ratio ···· 4
8 8.1 8.2 8.3	Dimensions 4   Expression of dimensions 4   Standard thickness 4   Dimensional tolerances 4
9 9.1 9.2 9.3	Shape6Flatness6Camber7Squareness8
$10 \\ 10.1 \\ 10.2$	Mass ······9 Mass of steel sheet ·····9 Mass of steel strip ·····9
11	Oiling ······10
12	Appearance ·····10
13	Surface finish and surface roughness ······10
$14 \\ 14.1 \\ 14.2$	Tests 10   Chemical analysis 10   Mechanical tests 10
$15 \\ 15.1 \\ 15.2$	Inspection and reinspection 12 Inspection 12 Reinspection 12
16	Packaging and marking ······12

### G 3133 : 2021

17	Product requirements to be confirmed at the time of ordering		
18	Report ······18		
Annex	x JA (informative)	Comparison table between JIS and corresponding International Standard14	

### Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Iron and Steel Federation (JISF) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (JIS G 3133:2015), which has been technically revised.

This **JIS** document is protected by the Copyright Act.

Attention is drawn to the possibility that some parts of this Standard may conflict with patent rights, published patent application or utility model rights. The relevant Minister and the Japanese Industrial Standards Committee are not responsible for identifying any of such patent rights, published patent application or utility model rights.

### Blank

### Decarburized steel sheet and strip for porcelain enamelling

### Introduction

This Japanese Industrial Standard has been prepared based on **ISO 5001** : 2012, Edition 5, with some modifications of the technical contents.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JA.

#### 1 Scope

This Standard specifies requirements for the decarburized steel sheets and strips (hereafter referred to as steel sheets and strips, respectively) to be subjected to porcelain enamelling.

NOTE The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 5001 : 2012 Cold-reduced carbon steel sheet for vitreous enamelling (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

### 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 0201 Glossary of terms used in iron and steel (Heat treatment)

JIS G 0202 Glossary of terms used in iron and steel (Testing)

JIS G 0203 Glossary of terms used in iron and steel (Products and quality)

JIS G 0320 Standard test method for heat analysis of steel products

JIS G 0321 Product analysis and its tolerance for wrought steel

JIS G 0404 Steel and steel products — General technical delivery requirements

- JIS G 0415 Steel and steel products Inspection documents
- JIS Z 2241 Metallic materials Tensile testing Method of test at room temperature
- JIS Z 2254 Metallic materials Sheet and strip Determination of plastic strain ratio

#### PROTECTED BY COPYRIGHT