

# JIS

JAPANESE  
INDUSTRIAL  
STANDARD

Translated and Published by  
Japanese Standards Association

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JIS G 3101 : 2020

(JISF)

**Rolled steels for general structure**

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ICS 77.140.01 ; 77.140.10

Reference number : JIS G 3101 : 2020 (E)

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G 3101 : 2020

Date of Establishment: 1952-11-25

Date of Revision: 2020-12-21

Date of Public Notice in Official Gazette: 2020-12-21

Developed by: The Japan Iron and Steel Federation

Investigated by: The Japan Iron and Steel Federation,  
Standardization Center

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JIS G 3101 : 2020, First English edition published in 2021-03

Translated and published by: Japanese Standards Association  
Mita MT Building, 3-13-12, Mita, Minato-ku, Tokyo, 108-0073 JAPAN

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Printed in Japan

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## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry based on the provision of Article 14, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act in response to a proposal for revision of Japanese Industrial Standard with a draft being attached, submitted by The Japan Iron and Steel Federation (JISF), an accredited standards development organization. This edition replaces the previous edition (**JIS G 3101:2017**), which has been technically revised.

However, **JIS G 3101:2017** may be applied in the **JIS** mark certification based on the relevant provisions of Article 30, paragraph (1), etc. of the Industrial Standardization Act until 20 December 2021.

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# Rolled steels for general structure

## Introduction

This Japanese Industrial Standard has been prepared based on **ISO 630-1** : 2011, Edition 1, and **ISO 630-2** : 2011, Edition 2, with some modifications of the technical contents.

Annex JA and Annex JB are unique to **JIS** and not given in the corresponding International Standard. The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JC.

## 1 Scope

This Standard specifies requirements for the hot rolled steels used for general structures such as bridges, ships and rolling stocks (hereafter referred to as steel products) and hot extruded sections.

The quality requirements specific to hot extruded sections are given in Annex JB.

**NOTE** The International Standards corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 630-1 : 2011 *Structural steels — Part 1 : General technical delivery conditions for hot-rolled products*

ISO 630-2 : 2011 *Structural steels — Part 2 : Technical delivery conditions for structural steels for general purposes* (Overall evaluation : MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS G 0202 *Glossary of terms used in iron and steel (Testing)*

JIS G 0203 *Glossary of terms used in iron and steel (Products and quality)*

JIS G 0320 *Standard test method for heat analysis of steel products*

JIS G 0404 *Steel and steel products — General technical delivery requirements*

JIS G 0415 *Steel and steel products — Inspection documents*

JIS G 0416 *Steel and steel products — Location and preparation of samples and*