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**Synthetic sleepers — Made from fiber
reinforced foamed urethane**

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Foreword

This translation has been made based on the original Japanese Industrial Standard established by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee according to the proposal of establishing a Japanese Industrial Standard from Japanese Railway Civil Engineering Association (JRCEA) / Japanese Standards Association (JSA) with a draft of Industrial Standard based on the provision of Article 12 Clause 1 of the Industrial Standardization Law.

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Synthetic sleepers — Made from fiber reinforced foamed urethane

Introduction Although the synthetic sleepers have been recently in increasing demand for the railway business entities because they have good physical properties such as no decay and deterioration which the past performance of laying for about 25 years has shown, they have been previously manufactured based on the functional specification of each business entity. For this reason, this Japanese Industrial Standard was established in order to facilitate improved quality by standardizing the performance etc. of the product.

1 Scope This Standard specifies the synthetic sleepers for the permanent way which are moulded into the sleeper shape using the material composed of continuous glass fibre and rigid polyurethane foam.

2 Normative references The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 7502 *Micrometer callipers*

JIS B 7507 *Vernier, dial and digital callipers*

JIS B 7512 *Steel tape measures*

JIS B 7516 *Metal rules*

JIS B 7753 *Light-exposure and light-and-water-exposure apparatus (Open-flame sunshine carbon-arc type)*

JIS B 7754 *Light-exposure and light-and-water-exposure apparatus (xenon-arc lamp type)*

JIS E 1001 *Railway—Permanent way vocabulary*

JIS E 1108 *Rail spikes*

JIS E 1109 *Screw spikes*

JIS K 6911 *Testing methods for thermosetting plastics*

JIS Z 8703 *Standard atmospheric conditions for testing*