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**Safety of machinery—Positioning of
safeguards with respect to the
approach speeds of parts of the
human body**

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Contents

	Page
Introduction	1
1 Scope	1
2 Normative references	3
3 Terms, definitions, symbols and abbreviated terms	3
3.1 Terms and definitions	3
3.2 Symbols and abbreviated terms	5
4 Methodology	5
5 General equation for the calculation of the overall system stopping performance and minimum distances	8
5.1 Overall system stopping performance	8
5.2 Minimum distance	9
6 Calculation of minimum distances for electro-sensitive protective equipment employing active opto-electronic protective systems	9
6.1 General	9
6.2 Detection zone orthogonal to the direction of approach	10
6.3 Detection zone parallel to the direction of approach	14
6.4 Detection zone angled to the direction of approach	15
6.5 Addressing possible circumventing of electro-sensitive protective equipment by reaching over the detection zone	17
6.6 Indirect approach—Path from detection zone to hazard zone restricted by obstacles	21
7 Method of calculating the positioning of pressure-sensitive mats or floors	23
7.1 General	23
7.2 Step mounting	24
8 Two-hand control devices	24
9 Interlocking guards without guard locking	24
Annex A (informative) Worked examples	26
Annex B (informative) Termination of hazardous machine functions	35
Annex C (informative) Example for considering indirect approaches	36
Annex D (informative) Measurement and calculation of overall system stopping performance	38
Annex E (informative) Number of beams and their height above the reference plane	40
Bibliography	41

Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Health, Labour and Welfare and the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Machinery Federation (JMF) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS B 9715**:2006 is replaced with this Standard.

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Safety of machinery—Positioning of safeguards with respect to the approach speeds of parts of the human body

Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 13855** published in 2010 without any modifications of the technical contents and the structure.

The portions with dotted underlines are the matters not given in the corresponding International Standard.

This Standard is a type-B standard as stated in the Foreword of **JIS B 9700**.

The effectiveness of certain types of safeguard described in this Standard to minimize risk relies, in part, on the relevant parts of that equipment being correctly positioned in relation to the hazard zone. In deciding on these positions, a number of aspects are taken into account, such as:

- the necessity of a risk assessment according to **JIS B 9700**;
- the practical experience in the use of the machine;
- the overall system stopping performance;
- the time taken to ensure the safe condition of the machine following operation of the safeguard, for example to stop the machine;
- the bio-mechanical and anthropometric data;
- any intrusion by a part of the body towards the hazard zone until the protective device is actuated;
- the path taken by the body part when moving from the detection zone towards the hazard zone;
- the possible presence of a person between the safeguard and the hazard zone;
- the possibility of undetected access to the hazard zone.

1 Scope

This Standard establishes the positioning of safeguards with respect to the approach speeds of parts of the human body.

It specifies parameters based on values for approach speeds of parts of the human body and provides a methodology to determine the minimum distances to a hazard zone from the detection zone or from actuating devices of safeguards.

The values for approach speeds (walking speed and upper limb movement) in this Standard are time tested and proven in practical experience. This Standard gives guidance for typical approaches. Other types of approach, for example running, jumping or falling, are not considered in this Standard.