

JIS

JAPANESE INDUSTRIAL STANDARD

High Speed Steel Tipped Tools

JIS B 4152^{—1988}

Translated and Published

by

Japanese Standards Association

In the event of any doubt arising,
the original Standard in Japanese is to be final authority.

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High Speed Steel Tipped Tools

B 4152-1988

1. Scope

This Japanese Industrial Standard specifies the high speed steel tipped tools to be used mainly for cutting of metal, hereinafter referred to as the "turning tools".

2. Definitions

For the purpose of this Standard, the definitions given in JIS B 0107 apply.

3. Types

The types of turning tools shall be classified into 24 types according to the machine tools in which these are used, the shapes of portions adjacent to the cutting parts and the functions or the applications, and the types and names of the product shall be in accordance with Table 1.