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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japan Spring Manufacturers Association (JSMA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS B 2706**:2001 is replaced with this Standard.

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Disc springs

1 Scope

This Japanese Industrial Standard specifies the steel disc springs (hereafter referred to as “springs”) used in a single unit or a combination thereof.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0103 *Springs—Vocabulary*

JIS B 7502 *Micrometer callipers*

JIS B 7503 *Mechanical dial gauges*

JIS B 7507 *Vernier, dial and digital callipers*

JIS B 7513 *Precision surface plates*

JIS B 7533 *Dial test indicators (Lever type)*

JIS B 7738 *Verification of helical compression and extension springs testing machines*

JIS G 3311 *Cold rolled special steel strip*

JIS G 4801 *Spring steels*

JIS G 4802 *Cold-rolled steel strip for springs*

JIS Z 2244 *Vickers hardness test—Test method*

JIS Z 2245 *Rockwell hardness test—Test method*

3 Terms and definitions

For the purposes of this Standard, the terms and definitions given in **JIS B 0103** apply.

4 Materials for springs

The materials for springs shall be as given in table 1. The use of materials other than these shall be upon the agreement between the parties concerned with delivery.

Table 1 Materials for springs

Number of standard	Symbol of material
JIS G 3311	S60CM, S65CM, S70CM, SK85M, SUP10M
JIS G 4801	SUP10
JIS G 4802	S60C-CSP, S65C-CSP, S70C-CSP, SK85-CSP, SUP10-CSP