

# JIS

## JAPANESE INDUSTRIAL STANDARD

### Taper Pins

**JIS B 1352**—1988

JIS B 1352 : 1988 has been revised under date of March 25, 2006.  
The revised items are included in Amendment 1.

**Translated and Published**

**by**

**Japanese Standards Association**

In the event of any doubt arising,  
the original Standard in Japanese is to be final authority.

## JAPANESE INDUSTRIAL STANDARD

J I S

## Taper Pins

B 1352-1988

1. Scope

This Japanese Industrial Standard specifies steel taper pins and stainless steel taper pins with a taper of  $\frac{1}{50}$  for general use, hereinafter referred to respectively as the "steel pins" and "stainless pins".

When steel pins and stainless pins are called collectively in this Standard, they shall simply be called as the pins.

Remarks 1. The body of this Standard is in accordance with ISO 2339-1986 except the parts enclosed in double rectangles.

2. The shape • dimensions, overall accuracy of taper and surface roughness of the pin shall be specified in Appendix in case where they are not in accordance with ISO 2339.

2. Classification

The pins shall be classified in two classes as given in Table 1 according to the surface roughness of the taper part.

Table 1

Classes	Surface roughness <sup>(1)</sup> of the taper part	Remark
A class	$R_a=0.8 \mu\text{m}$	Taper pins manufactured mainly by the grinding.
B class	$R_a=3.2 \mu\text{m}$	Taper pins manufactured mainly by the turning.

Note <sup>(1)</sup>  $R_a$  shall be in accordance with the average roughness of the centre line specified in JIS B 0601.

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Applicable Standards and Corresponding International Standard: See page 11.