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Set of anchor bolt for structures

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Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Japanese Society of Steel Construction (JSSC) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS B 1220**:2010 is replaced with this Standard. Also, **JIS B 1221**:2010 (yet to be withdrawn) is replaced with this Standard.

However, **JIS B 1220**:2010 may be applied in the **JIS** mark certification based on the relevant provisions of Article 19 Clause 1, etc. of the Industrial Standardization Law until December 20, 2016.

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Set of anchor bolt for structures

JIS B 1220 : 2015

1 Scope

This Japanese Industrial Standard specifies the characteristics of the anchor bolt sets consisting of an anchor bolt with double threads for structures, hexagonal nuts for structures and a plain washer for structures, that are used for purposes such as anchoring of the column base of a structure (hereafter referred to as "sets").

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0101 Screw threads and fasteners—Vocabulary JIS B 0205-2 ISO general purpose metric screw threads—Part 2: General plan JIS B 0205-4 ISO general purpose metric screw threads—Part 4: Basic dimensions JIS B 0209-3 ISO general purpose metric screw threads—Tolerances—Part 3: Deviations for constructional screw threads JIS B 1052-2 Mechanical properties of fasteners made of carbon steel and alloy steel—Part 2: Nuts with specified property classes—Coarse thread and fine pitch thread JIS B 1054-1 Mechanical properties of corrosion-resistant stainless steel fasteners— Part 1: Bolts, screws and studs JIS B 1054-2 Mechanical properties of corrosion-resistant stainless steel fasteners— Part 2: Nuts JIS B 1071 Fasteners—Methods of verification for size and geometry JIS B 7502 Micrometer callipers JIS B 7507 Vernier, dial and digital callipers JIS B 7512 Steel tape measures JIS B 7516 Metal rules JIS B 7721 Tension/compression testing machines—Verification and calibration of the force-measuring system JIS G 0320 Standard test method for heat analysis of steel products JIS G 3138 Rolled steel bars for building structure JIS G 4321 Stainless steel for building structure JIS H 8641 Hot dip galvanized coatings JIS Z 2244 Vickers hardness test—Test method JIS Z 2245 Rockwell hardness test—Test method