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(JMAA/JSA)

**Ball screws—Part 3: Acceptance
conditions and test method**

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Foreword

This Japanese Industrial Standard has been established by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee according to the proposal for establishment of Japanese Industrial Standard submitted by Japan Machine Accessory Association (JMAA)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law.

Consequently **JIS B 1192:2013** has been withdrawn and partially replaced with this Standard.

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JIS B 1192 series consists of the following parts under the general title “*Ball screws*”:

JIS B 1192-1 *Part 1: Vocabulary and designation*

JIS B 1192-2 *Part 2: Nominal diameters and nominal leads*

JIS B 1192-3 *Part 3: Acceptance conditions and test method*

JIS B 1192-4 *Part 4: Static axial rigidity*

JIS B 1192-5 *Part 5: Static and dynamic axial load ratings and operational life*

Ball screws—Part 3: Acceptance conditions and test method

Introduction

This Japanese Industrial Standard has been prepared based on **ISO 3408-3:2006**, Edition 2 with some modifications of the technical contents, resulting from addition of accuracy grades (C-series) specified in the Japanese Industrial Standard but not in the International Standard.

The vertical lines on both sides and dotted underlines indicate changes from the corresponding International Standard. A list of modifications with the explanations is given in Annex JA.

1 Scope

This Standard specifies accuracy measurement method, measurement conditions and tolerances for ball screws.

NOTE The International Standard corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 3408-3:2006 *Ball screws—Part 3: Acceptance conditions and acceptance tests* (MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standard and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 1192-1 *Ball screws—Part 1: Vocabulary and designation*

NOTE Corresponding International Standard: ISO 3408-1:2006 *Ball screws—Part 1: Vocabulary and designation* (MOD)

JIS K 2001 *Industrial liquid lubricants—ISO viscosity classification*

JIS Z 8703 *Standard atmospheric conditions for testing*

3 Terms and definitions

For the purpose of this Standard, the terms and definitions given in **JIS B 1192-1** apply.

4 Type and grade

Ball screws are classified into C-series and Cp-series for positioning ball screws and Ct-series for transport ball screws.

Grades of each series corresponding to type are given in Table 1.