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**Hexagon bolts with flange**

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In the event of any doubts arising as to the contents,  
the original JIS is to be the final authority.

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## Contents

	Page
Introduction .....	1
1 Scope .....	1
2 Normative references .....	1
3 Types .....	3
4 Shape and dimensions, product specifications and example of product designation .....	3
5 Marking .....	12
5.1 Marking on products .....	12
5.2 Marking on packages .....	12
Annex A (normative) Gauging of hexagon flange heads .....	13
Annex JA (normative) Hexagon bolts with flange not specified in ISO 15071 and ISO 15072 .....	14
Annex JB (informative) Comparison table between JIS and corresponding International Standards .....	22

## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry, through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Research Institute for Screw Threads and Fasteners (JFRI)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently, **JIS B 1189** : 2005 is replaced with this Standard.

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# Hexagon bolts with flange

## Introduction

This Japanese Industrial Standard has been prepared based on the second edition of **ISO 15071** published in 2011 and the second edition of **ISO 15072** published in 2012 without modifying the technical contents for corresponding parts (shape and dimensions, product specifications and example of product designation), but by also adding specifications not given in the said International Standards (marking, hexagon bolts with flange not specified in **ISO 15071** and **ISO 15072**) as unique contents to **JIS**.

The portions given dotted underlines and Annex JA are the matters not given in the original International Standards. A list of modifications with the explanations is given in Annex JB.

## 1 Scope

This Standard specifies the characteristics of hexagon bolts with flange (hereafter referred to as “bolts”).

If, in special cases, dimensions and product specifications other than those listed in this Standard are required, they shall be selected from existing Japanese Industrial Standards, for example, **JIS B 0205-2**, **JIS B 0209-2**, **JIS B 1009**, **JIS B 1051** and **JIS B 1054-1** upon agreement between the purchaser and the manufacturer.

Annex JA gives specifications of hexagon bolts with flange not given in **ISO 15071** and **ISO 15072**.

NOTE : The International Standards corresponding to this Standard and the symbol of degree of correspondence are as follows.

ISO 15071 : 2011 *Hexagon bolts with flange — Small series — Product grade A*

ISO 15072 : 2012 *Hexagon bolts with flange with metric fine pitch thread — Small series — Product grade A* (Overall evaluation : MOD)

In addition, symbols which denote the degree of correspondence in the contents between the relevant International Standards and **JIS** are IDT (identical), MOD (modified), and NEQ (not equivalent) according to **ISO/IEC Guide 21-1**.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) listed below shall be applied.

JIS B 0101 *Screw threads and fasteners — Vocabulary*

JIS B 0143 *Fasteners — Bolts, screws, studs and nuts — Symbols and descriptions*