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**Fasteners—Methods of verification  
for size and geometry**

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## Contents

|   | Page |
|---|------|
| 1 Scope.....                                      | 1    |
| 2 Normative references .....                      | 1    |
| 3 Measuring items .....                           | 2    |
| 4 Measuring methods .....                         | 6    |
| 4.1 Screw thread .....                            | 6    |
| 4.2 Feature with dimensional tolerance .....      | 9    |
| 4.3 Feature with geometrical tolerance .....      | 25   |
| Annex A (informative) Tri-roll jig (example)..... | 41   |

## Foreword

This translation has been made based on the original Japanese Industrial Standard revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by The Japan Research Institute for Screw Threads and Fasteners (JFRI)/Japanese Standards Association (JSA) with the draft being attached, based on the provision of Article 12 Clause 1 of the Industrial Standardization Law applicable to the case of revision by the provision of Article 14.

Consequently **JIS B 1071:1985** is replaced with this Standard.

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# Fasteners—Methods of verification for size and geometry

## 1 Scope

This Japanese Industrial Standard specifies the measuring methods of characteristics on the dimensional tolerance and the geometrical tolerance of fasteners based on **JIS B 1021**.

The measuring method shall be a method by actual measurement, a method by a gauge or a method by comparison.

NOTE : An example of the jig used to hold and rotate the shank of the part being inspected is shown in Annex A.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS B 0251 *Limit gauges for metric screw threads*

JIS B 1012 *Cross recesses for screws*

JIS B 1013 *Countersunk head screws—Head configuration and gauging*

JIS B 1015 *Hexalobular internal driving feature for bolts and screws*

JIS B 1016 *Gauging of hexagon sockets*

JIS B 1021 *Tolerances for fasteners—Part 1: Bolts, screws, studs and nuts—Product grades A, B and C*

JIS B 1194 *Hexagon socket countersunk head screws*

JIS B 7153 *Measuring microscopes*

JIS B 7184 *Profile projectors*

JIS B 7502 *Micrometer callipers*

JIS B 7503 *Dial gauges*

JIS B 7507 *Vernier, dial and digital callipers*

JIS B 7515 *Cylinder gauges*

JIS B 7516 *Metal rules*

JIS B 7520 *Indicating micrometers*

JIS B 7524 *Feeler gauges*

JIS B 7533 *Dial test indicators (Lever type)*

JIS B 7540 *Vee blocks*

JIS B 7544 *Depth micrometers*