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**Extruded cement panel**

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## Foreword

This Japanese Industrial Standard has been revised by the Minister of Economy, Trade and Industry through deliberations at the Japanese Industrial Standards Committee as the result of proposal for revision of Japanese Industrial Standard submitted by Extruded Cement Panel Association (ECP)/Japanese Standards Association (JSA) with a draft being attached, based on the provision of Article 12, paragraph (1) of the Industrial Standardization Act applied mutatis mutandis pursuant to the provision of Article 16 of the said Act. This edition replaces the previous edition (**JIS A 5441 : 2003**), which has been technically revised.

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# Extruded cement panel

## 1 Scope

This Japanese Industrial Standard specifies requirements for extruded cement panels (hereafter referred to as ECP) mainly applied to non-proof-stress external walls and partition walls of buildings, which are manufactured by extruding the main materials of cement, siliceous material and fibrous material into a plate with hollow parts inside, and then autoclave-curing it.

## 2 Normative references

Part or all of the provisions of the following standards, through reference in this text, constitute provisions of this Standard. The most recent editions of the standards (including amendments) indicated below shall be applied.

JIS A 1321 *Testing method for incombustibility of internal finish material and procedure of buildings*

JIS A 1414-2 *Performance test methods of panel components for building construction — Part 2 : Tests for mechanical properties*

JIS A 1435 *Method of test for resistance of exterior materials of buildings to freezing and thawing*

JIS A 5758 *Sealants for sealing and glazing in buildings*

JIS A 9504 *Man made mineral fibre thermal insulation materials*

JIS B 7507 *Geometrical product specifications (GPS) — Dimensional measuring equipment — Vernier, dial and digital callipers*

JIS B 7512 *Steel tape measures*

JIS B 7516 *Metal rules*

## 3 Terms and definitions

For the purpose of this Standard, the following terms and definitions apply.

### 3.1

#### **fibrous material**

pulp, glass fibre or the like

Note 1 to entry Fibrous material shall not include asbestos.

### 3.2

#### **extrusion moulding**

moulding method in which material is continuously extruded into a plate through a