

JAPANESE INDUSTRIAL STANDARD

JIS Z 3060:2015

Method for ultrasonic testing for welds of ferritic steel

(This English erratum corresponds to the erratum to the Japanese version issued in April, 2017.)

May, 2017

ERRATUM

Page	Position	Error	Correct
72	D.7.1.1 Table D.4 Calculation formula for probe-to-disconti nuity distance by double traverse technique	$y_d = \frac{Y_U - \pi \times R(\theta_d - \theta)}{180}$	$y_d = Y_U - \frac{\pi \times R(\theta_d - \theta)}{180}$
74	D.7.1.2 Table D.5 Calculation formula for probe-to-disconti nuity distance by double traverse technique	$y_d = Y_U - \frac{\pi \times r \times (\theta - \theta_d)}{180}$	$y_d = Y_{UI} - \frac{\pi \times r \times (\theta - \theta_d)}{180}$
115	I.9.8.1 a) Formula (I.1)	$d_u = \left(\frac{C^2 \times T_U^2}{4 + C \times T_U \times S} \right)^{\frac{1}{2}}$	$d_u = \left(\frac{C^2 \times T_U^2}{4} + C \times T_U \times S \right)^{\frac{1}{2}}$
116	I.9.8.1 b) Formula (I.2)	$d_L = \left(\frac{C^2 \times T_L^2}{4 + C \times T_L \times S} \right)^{\frac{1}{2}}$	$d_L = \left(\frac{C^2 \times T_L^2}{4} + C \times T_L \times S \right)^{\frac{1}{2}}$

NOTE: The second edition of the English version published in and after May, 2017 will include the content of this erratum.