

管用平行ねじゲージ

正 誤 票

| 区分 | 位置 | 誤 | 正 | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 附属書 JB | 表 JB.5 検査される ねじの呼び PF 1/8の内径 の標準値の B級ねじ用 | <table border="1"> <tr> <td rowspan="3" style="writing-mode: vertical-rl; text-orientation: upright;">検査される ねじの呼び</td> <td colspan="2">内径の標準値</td> </tr> <tr> <td colspan="2" style="text-align: center;">d_1'</td> </tr> <tr> <td colspan="2" style="text-align: center;">mm</td> </tr> <tr> <td></td> <td>A級ねじ用</td> <td>B級ねじ用</td> </tr> <tr> <td>PF 1/8</td> <td style="text-align: center;">8.75</td> <td style="text-align: center;">8.370^{o)}</td> </tr> </table> | 検査される ねじの呼び | 内径の標準値 | | d_1' | | mm | | | A級ねじ用 | B級ねじ用 | PF 1/8 | 8.75 | 8.370 ^{o)} | <table border="1"> <tr> <td rowspan="3" style="writing-mode: vertical-rl; text-orientation: upright;">検査される ねじの呼び</td> <td colspan="2">内径の標準値</td> </tr> <tr> <td colspan="2" style="text-align: center;">d_1'</td> </tr> <tr> <td colspan="2" style="text-align: center;">mm</td> </tr> <tr> <td></td> <td>A級ねじ用</td> <td>B級ねじ用</td> </tr> <tr> <td>PF 1/8</td> <td style="text-align: center;">8.75</td> <td style="text-align: center;">8.70^{o)}</td> </tr> </table> | 検査される ねじの呼び | 内径の標準値 | | d_1' | | mm | | | A級ねじ用 | B級ねじ用 | PF 1/8 | 8.75 | 8.70 ^{o)} |
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| 解説表 6 検査されるねじの呼び G 2 $\frac{1}{4}$ から G 6 までの GP 及び NP の欄 | <table border="1"> <thead> <tr> <th data-bbox="504 1249 667 1283">検査される ねじの呼び</th> <th data-bbox="671 1249 775 1283">GP</th> <th data-bbox="780 1249 884 1283">NP</th> </tr> </thead> <tbody> <tr><td>G 2 $\frac{1}{4}$</td><td>有</td><td>有</td></tr> <tr><td>G 2 $\frac{1}{2}$</td><td>有</td><td>有</td></tr> <tr><td>G 2 $\frac{3}{4}$</td><td>有</td><td>有</td></tr> <tr><td>G 3</td><td>有</td><td>有</td></tr> <tr><td>G 3 $\frac{1}{2}$</td><td>有</td><td>有</td></tr> <tr><td>G 4</td><td>有</td><td>有</td></tr> <tr><td>G 4 $\frac{1}{2}$</td><td>有</td><td>有</td></tr> <tr><td>G 5</td><td>有</td><td>有</td></tr> <tr><td>G 5 $\frac{1}{2}$</td><td>有</td><td>有</td></tr> <tr><td>G 6</td><td>有</td><td>有</td></tr> </tbody> </table> <p data-bbox="491 1693 919 1760">注記 有は、有効径に差異があることを示す。</p> | | | 検査される ねじの呼び | GP | NP | G 2 $\frac{1}{4}$ | 有 | 有 | G 2 $\frac{1}{2}$ | 有 | 有 | G 2 $\frac{3}{4}$ | 有 | 有 | G 3 | 有 | 有 | G 3 $\frac{1}{2}$ | 有 | 有 | G 4 | 有 | 有 | G 4 $\frac{1}{2}$ | 有 | 有 | G 5 | 有 | 有 | G 5 $\frac{1}{2}$ | 有 | 有 | G 6 | 有 | 有 | <table border="1"> <thead> <tr> <th data-bbox="983 1249 1145 1283">検査される ねじの呼び</th> <th data-bbox="1150 1249 1254 1283">GP</th> <th data-bbox="1259 1249 1362 1283">NP</th> </tr> </thead> <tbody> <tr><td>G 2 $\frac{1}{4}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 2 $\frac{1}{2}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 2 $\frac{3}{4}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 3</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 3 $\frac{1}{2}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 4</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 4 $\frac{1}{2}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 5</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 5 $\frac{1}{2}$</td><td>外, 有</td><td>外, 有</td></tr> <tr><td>G 6</td><td>外, 有</td><td>外, 有</td></tr> </tbody> </table> <p data-bbox="970 1693 1398 1760">注記 有は、有効径に差異があることを示す。 外は、外径に差異があることを示す。</p> | | | 検査される ねじの呼び | GP | NP | G 2 $\frac{1}{4}$ | 外, 有 | 外, 有 | G 2 $\frac{1}{2}$ | 外, 有 | 外, 有 | G 2 $\frac{3}{4}$ | 外, 有 | 外, 有 | G 3 | 外, 有 | 外, 有 | G 3 $\frac{1}{2}$ | 外, 有 | 外, 有 | G 4 | 外, 有 | 外, 有 | G 4 $\frac{1}{2}$ | 外, 有 | 外, 有 | G 5 | 外, 有 | 外, 有 | G 5 $\frac{1}{2}$ | 外, 有 | 外, 有 | G 6 | 外, 有 | 外, 有 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 検査される ねじの呼び | GP | NP | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 検査される ねじの呼び | GP | NP | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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訂正票とは、規格本体以外（解説ほか）に対する正誤を表します。

平成 25 年 4 月 1 日作成